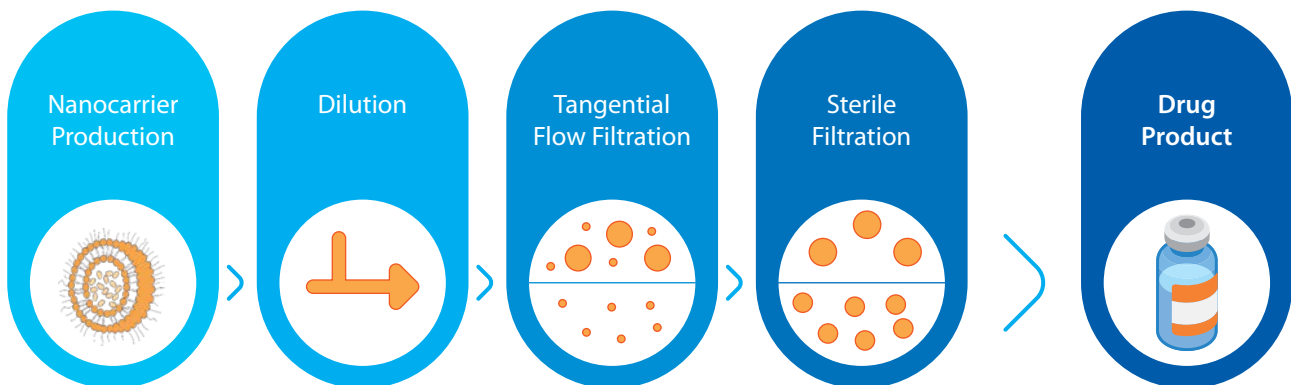


**NanoSynthes**

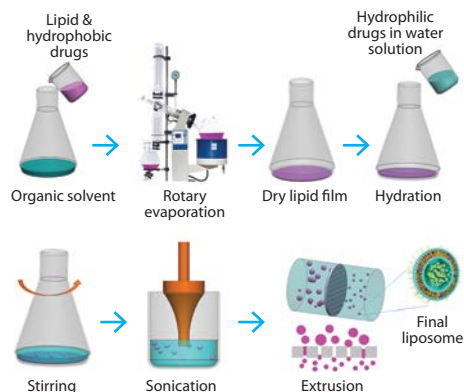
Easy production of nanocarriers

## Nanocarrier production: Traditional Methods vs. Microfluidic Method



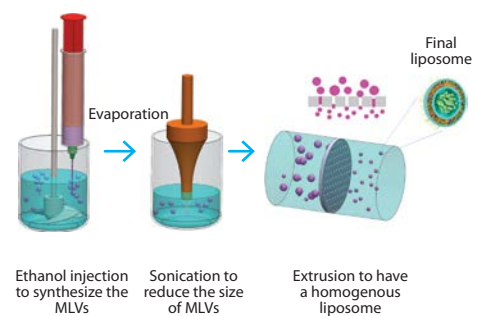
### Extrusion-based methods

#### Thin-film evaporation method



- Multi-step process with high investment cost
- Needs particle size reduction methods
- Low reproducibility in production of particles

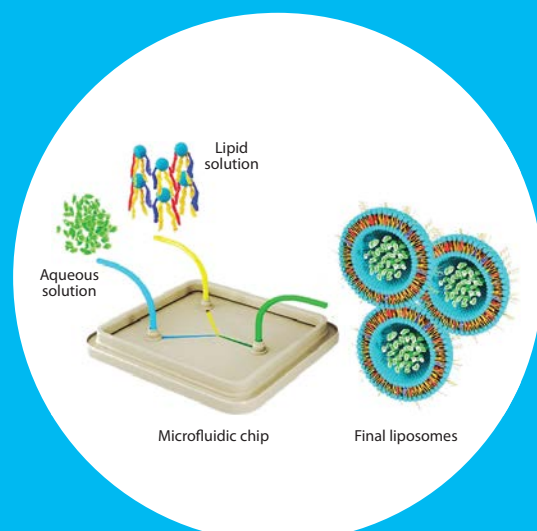
#### Ethanol Injection



- Requires highly-trained operators
- Low-throughput and high cost of production
- Low controllability over size optimization

### Microfluidic-based method

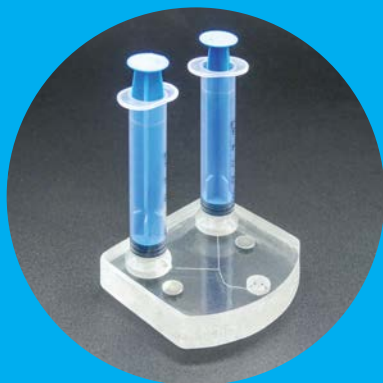
- Microfluidics allows for the production of nanocarriers in a continuous manner in one-step
- No need to employ particle size reduction methods
- High reproducibility in production of particles
- Easy modulation of particle size, PDI and drug loading



# INSIGHT<sup>®</sup>

The INSIGHT Nanosynthesizer enables the production of various nanoparticles through controlled mixing of formulation reagents in a microfluidic chamber for research applications, and pilot-batch productions.

It also enables the production of formulations at elevated temperatures of up to 75° C by heating formulation syringes and the chip.



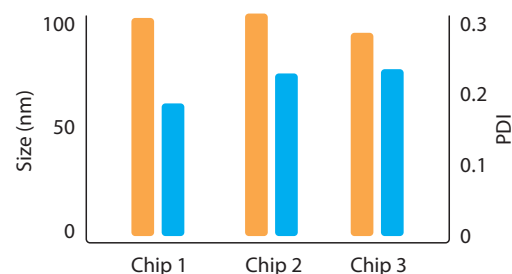
## High reproducibility in production of nanocarriers

**Lipid Nanoparticle (LNP)**

**Lipid mixture:** Ionizable Lipid, Cholesterol, DSPC, PEG (DMG)

**Drug:** mRNA

● Size (nm) ● PDI

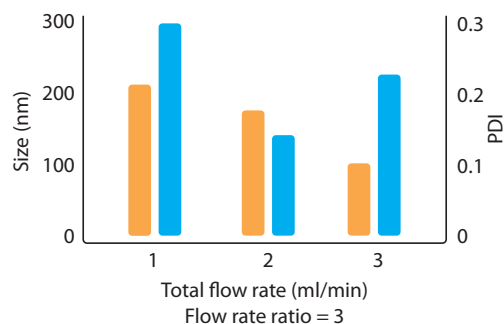


## Effect of hydrodynamic conditions on the size and PDI of various nanocarriers

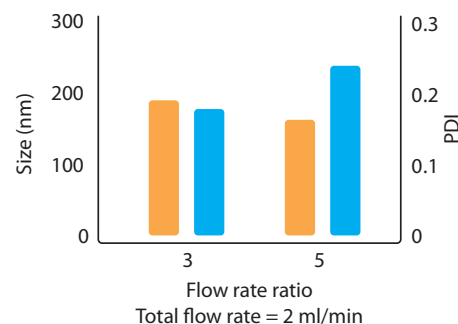
**Liposome**

**Lipid mixture:** Cholesterol, DOPC, m-PEG, DSPE

**Drug:** Atorvastatin calcium (ATO)



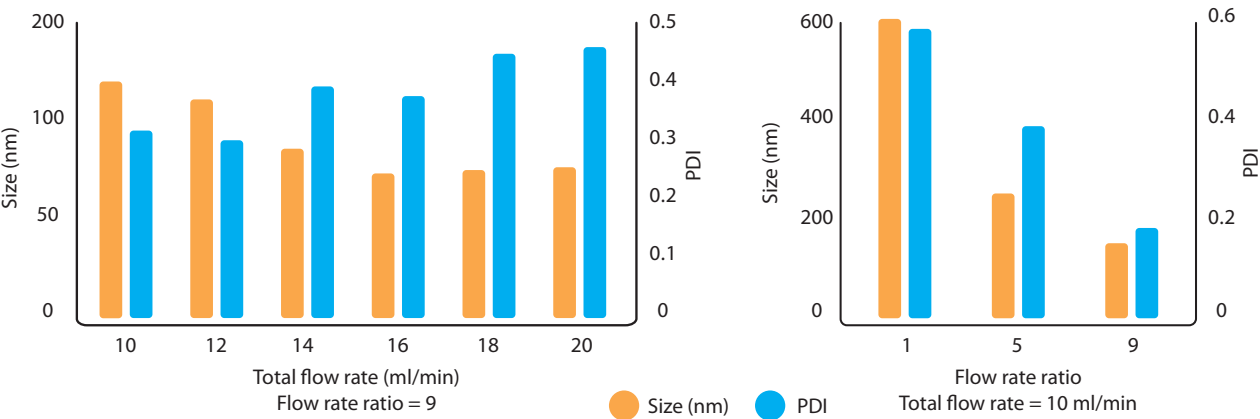
● Size (nm) ● PDI



**Nanostructured Lipid Carriers (NLC) (Heating system was active)**

**Lipid mixture:** GMS, Tween 80, Span 60

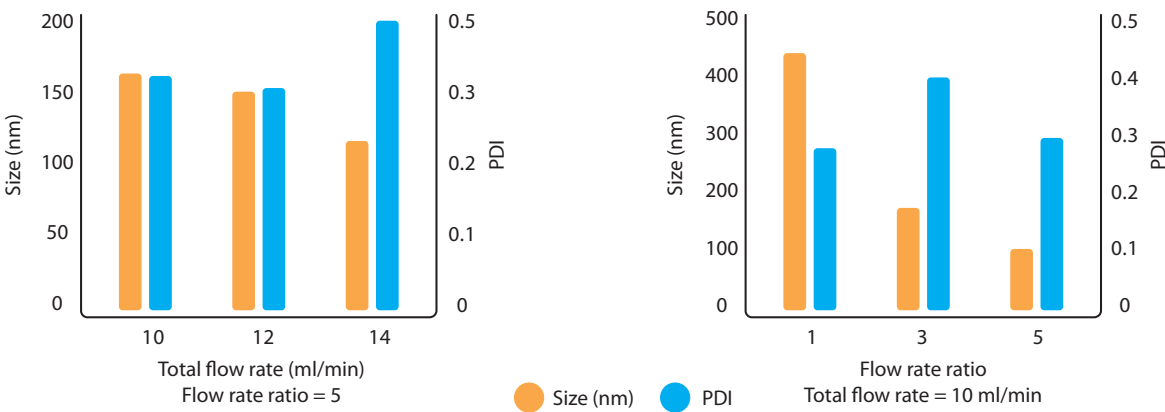
**Drug:** Finasteride (FIN)



**Niosome (Heating system was active)**

**Lipid mixture:** Cholesterol, Tween 80, Span 60

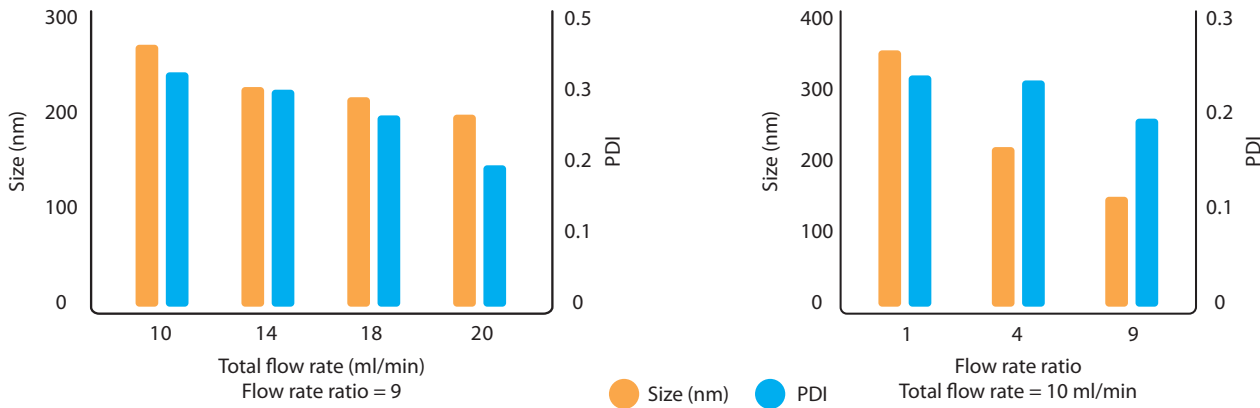
**Drug:** Anti-cancer



**Nano-emulsion (Heating system was active)**

**Lipid mixture:** MCT Oil, Poloxamer, Glycerin, CKC

**Drug:** Alpha-lipoic acid (ALA)



# INSPIRE®

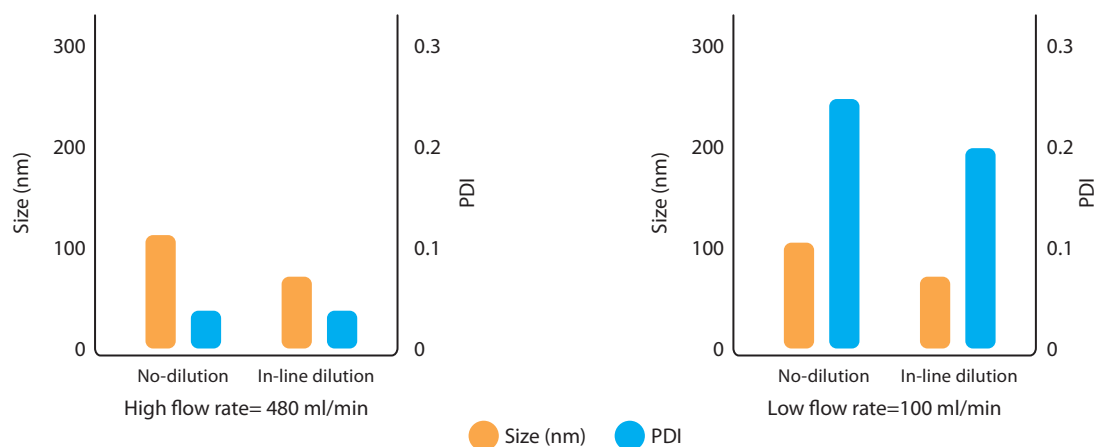
The INSPIRE Nanosynthesizer is employed for large-scale production of nanocarriers in GMP conditions. Fully automated operation of INSPIRE allows for seamless production of various nanocarriers in a continuous process with no need to use size-reduction methods. The whole device is GMP compliant.



## mRNA-loaded lipid nano particles (LNPs) prepared by INSPIRE

**Lipid mixture:** Ionizable Lipid, Cholesterol, DSPC, PEG (DMG)

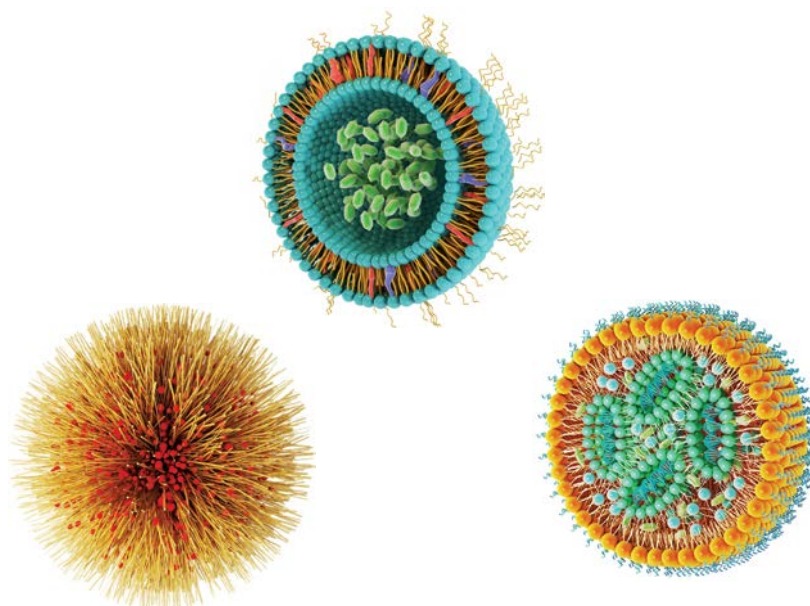
**Drug:** (mRNA)



Capacity and volume of production could be modulated according to user requirements.

INSPIRE benefits from in-line dilution during production to control particle.



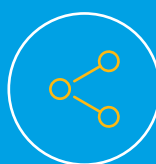


The Nanosynthes equipment enable the production of various polymeric and lipid based nanoparticles at both R&D and industrial scale.

### Advantages of Nanosynthes equipment for the production of nanocarriers



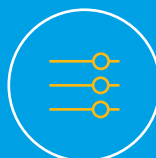
High production rate with automated operation



Production of various nanocarriers



Elimination of batch-to-batch variations through continuous production



High carrier loading



Precise modulation of particle size and PDI

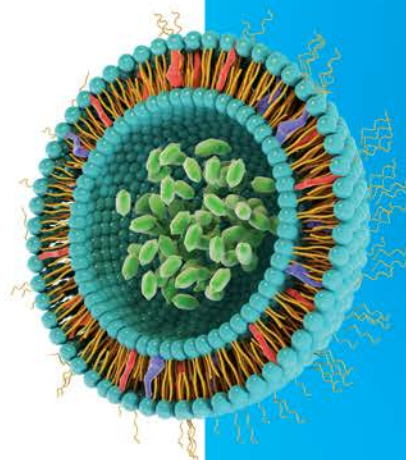


Easy scale-up and high-throughput production at GMP conditions



**NanoSynthes** was established in 2020 with main mission of providing solutions for the production of lipid- and polymer-based drug nanocarriers. The company has successfully developed two equipment for the production of nanocarriers at laboratory scale (INSIGHT®), for R&D purposes and pre-clinical studies, and industrial scale (INSPIRE®), for clinical studies and commercialization purposes.

The operation of both equipment is based on microfluidic technology that allows for convenient modulation of particle size, PDI and encapsulation efficiency of nanocarriers.



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